DOUBLE ACTING PNEUMATIC CYLINDERS DIN ISO 6432





Cylinders are designed to meet the specifications of international standard ISO 6432. The cylinders can work in higher temperatures by request. Fully adjustable cushioning at end of stroke is available.

Working pressure	0.6 MPa						
Min. pressure	0.15 MPa						
Max. pressure	1.0 MPa						
Temp. range	-20°C to +80°C *						
Working medium	modified compressed air						

^{*)} values are valid for standard gaskets

Piston diameter [mm]	20	25				
Thrust at 0.6 MPa [N]	188	295				
Thrust at 0.6 MPa [N] with double ended piston rod	158	248				
Return force at 0.6 MPa [N]	158	248				
Connection	G1/8"	G1/8"				
Length of adjustable cushioning [mm]	11	9				
Max. stroke [mm] *	300*	500*				
Weight 0 mm stroke [kg]	0.17	0.22				
Weight add. per 1 mm stroke [kg]	0.0010	0.0013				
Weight 0 mm stroke [kg] with double ended piston rod	0.20	0.30				
Weight add. per 1 mm stroke [kg] with dbl. ended piston rod	0.0014	0.0020				

^{*)} Stroke of cylinder may be longer after agreement with our technical dept.

Order codes

Туре								
11101	to DIN ISO 6432, double acting							

Equipment								
00	w/o cushioning, w/o magnet							
05	with double ended piston rod, w/o cushioning, w/o magnet							
10	w/o cushioning, with magnet							
15	with double ended piston rod, w/o cushioning, with magnet							
50	with cushioning, w/o magnet							
55	with double ended piston rod, with cushioning, w/o magnet							
60	with cushioning, with magnet							
65	with double ended piston rod, with cushioning,							

with magnet

	Options								
00	without options								
10	Viton® piston rod sealing								
11*	Viton [®] gaskets (up to 180°C)								
14	1.4301 stainless steel piston rod								
16	steel parts from stainless 1.4301 piston rod stain- less 1.4401								

11101 60 00 020 0100

*) This option in combination with magnetic piston causes different dimensions - please contact our technical dept.

For more options regarding materials or dimensions, please contact our technical dept.

	Piston diameter
020	20 mm
025	25 mm
	-

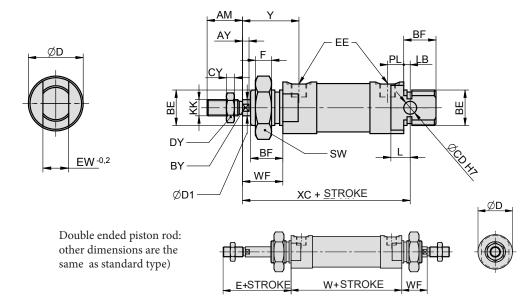
Stro	Stroke / Repair kit							
xxxx	mm of stroke e.g.: 0100 =							
	stroke 100 mm							
9999	repair kit							

Construction / materials

- caps: anodized dural
- body: drawn dural tube, anodized
- \bullet piston rod: grounded round steel bar CK45 with hard chrome plated surface

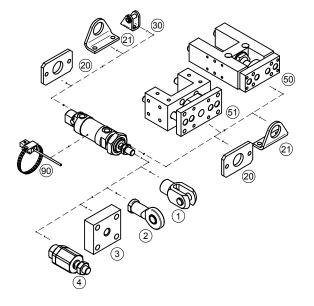
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Dimensions



Ø	AM	AY	BE	BF	BY	CD	CY	D	D1	DY	E	EE	EW	F	KK	L	LB	PL	SW	WF	XC	Y	W
20	20	4	M22x1.5	20	7	8	6	27.5	8	13	44.5	G1/8"	16	10	M8	12	3	9.5	34	24.5	95	34	67.5
25	22	4	M22x1.5	20	9	8	6	32	10	17	47	G1/8"	16	10	M10x1.25	12	4	10	34	25.5	104	35	75

Mounting accessories



Мо	unting accessories	see page
1	Piston rod clevis	4-2
2	Piston rod eye	4-3
3	Flanged piston rod coupling	4-2
4	Self-aligning piston rod coupling	4-3
20	Flange mounting	4-7
21	Foot mounting	4-5
30	Swivel flange	4-5
50	Guide unit H with ball bearings	4-18
51	Guide unit with slide bearings	4-20
90	Prox. switch	3-2, 3-4